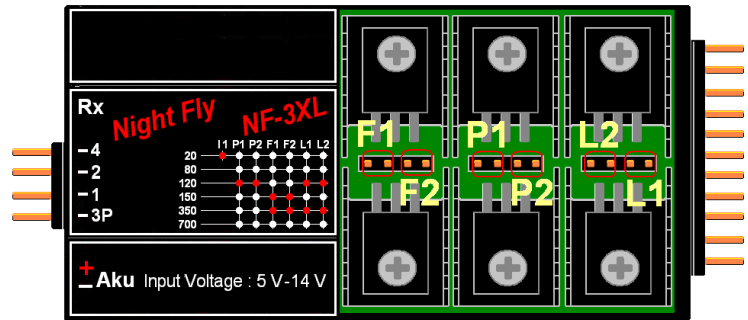




usually extends inside the body (c) to hold the chip. The LEDs with 120mA, 350mA and more can have the different construction and markings. (See. Annex on the last page).

The NF-3XL unit allows to select by jumper on each output between the two values of output current, eg. 120 or 350mA or 350 or 700mA. Lower of the two values is selected by disconnected jumper. Inserted jumper switches the output to a higher value. Possible current values are displayed on the unit sticker as colored dots on the crossing vertical lines of outputs with horizontal lines of current. The red dot shows the value without connected jumper (lower) value of the white dot with a jumper (higher). In the following figure position and landing lights without jumpers have current 120mA and with jumper 350mA. Flash lights without jumper 350mA and 700mA with jumper.



Units NF-3XLF, which allows you to set current 700mA and higher, have fan on the cooler for active cooling. To change a jumper setting, the fan should be unscrewed.

**ATTENTION:** Do not connect a diode to the output with the current bigger than the nominal current of the diode. You would destroy the diode. Some types of 150mA LEDs can work in 350mA flashing mode. They are designed to support a short time overloading. This is exception. Newer test it for position or landing lights.

A short-term short circuit at a unit output does not harm the circuit thanks to the current outlets. The circuit regulates the current by burning the voltage difference between the supply voltage and the necessary voltage for diodes in the transistor. The worst condition for the unit is the case when the circuit is supplied by high voltage and short circuit at the output occurs. In that moment, the entire power (the passing current x power supply voltage) changes to heat in the transistor. Transistors can not burn the entire long-term power supply. Their coolers are counted with burning power until about 2W. For bigger power is required larger cooler, which represents more weight, or greater risk of burn. It is thus a compromise choice between weight and power reserve.

Before starting with the installation, make an approximate calculation of the voltage output summa. Accumulator voltage - the sum of the voltage of diodes in the circuit = voltage at the transistor. If you come out the voltage x current set up by circuit is higher, it's necessary to think about bigger cooling or a smaller supply voltage. Just for guidance, you can connect the unit in your expected configuration and check the temperature of coolers by touching them occasionally; holding it for longer you would carry the heat off to your fingers. If you can still keep your fingers on the cooler after two or three minutes, everything is ok. Be careful; diodes, especially with current 350mA heat up. It is not recommended to close them in polystyrene as they need some air circulation around. Superheating causes loss of brightness and subsequent damage of the diode.

Add up also the currents of the individual circuits plus stand-by current of the unit ( $I_0 = 20\text{mA}$ ) and determine what accumulator capacity the lights will burden. Currents of flash circuits are not to be included in full but take only the ratio of the number of pulses in a period divided by 16. For example: for three pulses/sec it is  $IF_1 = 3/16 * 150\text{mA} = 28\text{mA}$ . Also landing lights calculate by the ratio, depending on whether they illuminate the airplane during the whole flight or just at taxiing and landing.

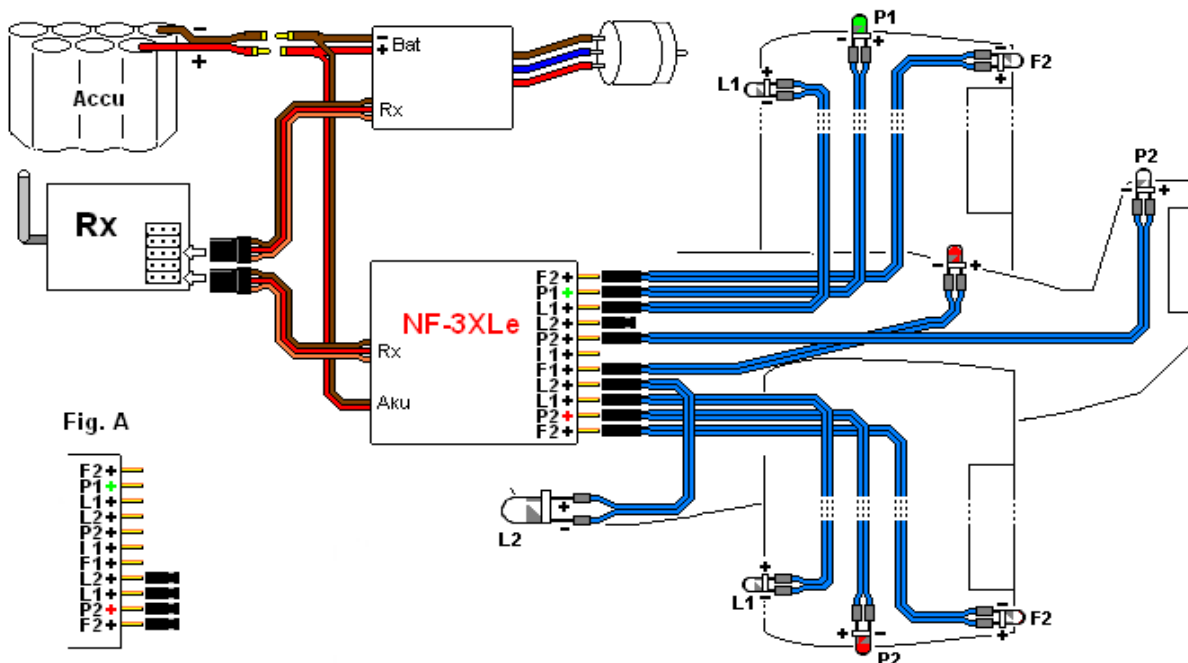
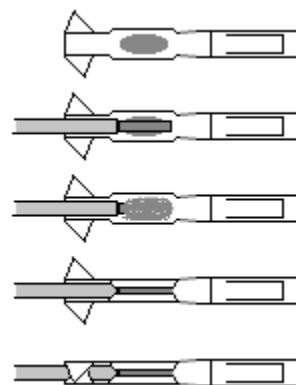


Fig. A

For flying at night it is useful to keep certain rules to make sure the model is visible in all positions and that night flying is safe. Unlike bulbs, ultra bright LEDs are narrow directional light sources. They light with angles 15, 23, and 30, rarely 70° and 120°. The directional characteristics of diodes should be adjusted so that they are visible from large angles. The easiest way to do that is by roughening them with emery paper. It is also possible to drop some adhesive from a fuse pistol on the diode, or combine these two methods. If the wing has a thick profile it is preferred to put two diodes there, one on the leading edge and the second on the trailing edge of the wing.

Installing the lights on an accomplished model is not trivial. It is easier to start with a new model. The cables should not create local loops. Both wires should be drawn as close as possible to each other. Cabling is also necessary to design with regard to the model dismantling. You can use additional connectors or serial splitters, which can be made or ordered. For the series connection of diodes can not be used a power strip of servo cables. To make installation of the lights into the wings easier, there are the serial strips incorporated directly in the modul on the outputs L2, L1, P2 and F2. If you do not use the splitter, the second (preferably lower) output bridge by jumper as shown on the **Fig. A**.

**Making the cabling:** Whether you use any pair-cable or enamel, it is necessary to prepare cables with a sufficient reserve. A few centimeters in excess can be hidden but just one missing centimeter will cause you trouble. Before connecting the diodes remove the insulation from 5mm of the cable and tin the diode and the cable. This will shorten time needed for soldering. If you plane to put termo-shrinkable insulation tube over the connection, prepare 9mm-long pieces of insulation. They shall be pulled on the wire beforehand as far as possible from the intended soldered connection – if not, they could shrink in a wrong place. After soldering in both stems and cooling pull the insulation on the connection and heat it gently from all sides with the solder so that it would shrink (you need to try it). It is recommended to heat at a place behind the tip where the solder is clean. Thus the insulation will not be contaminated with remnants of tin and resin.



After fixing the diodes and checking the length of cables we must connect the connectors. They could be crimped without soldering but if you have the solder in hand and do not have the tools for crimping, I recommend soldering. Divide the couple of wires for about 20-25mm and remove the insulation of 4mm of wire and tin it. If you are not fast, the insulation will recede a little more. Shorten the un-insulated tinned wires to 2-3mm. Break off two sockets and gently clamp them parallelly in a clamp at a distance at which they will be in the connector. The included fork adaptor can be used for clamping as well. Ideally you fix the sockets and the wire on a surface area.

Drop a little tin in the middle part of the socket, not too much. The thin tube tin is easier to dose. Put the wire in the farther socket and heat it so that the tin connects. Then repeat it with the closer socket. See to it that the wire and the socket would be in line. If your hand slips, you can heat the wire again and when it gets released, fix it. Keep eye on the solder temperature, you might lose the insulation. Keep the same polarity with all the cables, it is aesthetical. If you e.g. solder the diodes' positive pole on the farther socket, the locks of all connectors will be oriented upwards.

Bend the borders of the channels round with flat pliers. Then bend the plates around the insulation and finally put the sockets in the connector so that the locks would lock on. If there is resistance, gently try to lift the lock on the connector with a tip. Not too much, otherwise it will stay open forever. Lean the tip at the edge of the socket and gently move it forward. You probably used too much tin or bent the borders too little.

#### Preflight tests:

1) Interference test - The diode wiring is not a source of interference. However, it might distribute interference through the entire model from an insufficiently shielded engine. Therefore, it is not recommended to lay them concurrently with the receiver antenna as they could affect the reception. Thus it can happen that a model that used to fly without problems starts plucking after installation of lights (e.g. by certain revolutions). After installation it is better to check the model's behaviour on the ground first and improve shielding if necessary or (in especially severe cases) to put a suppression component before the illumination unit supply. A separate supply for the model illumination can be used too.

2) The temperature conditions on the landing light cooler as well as on the landing diode (or diodes) has to be checked, especially in case of a current of 150, 350mA and more.

**Have a nice flying.**

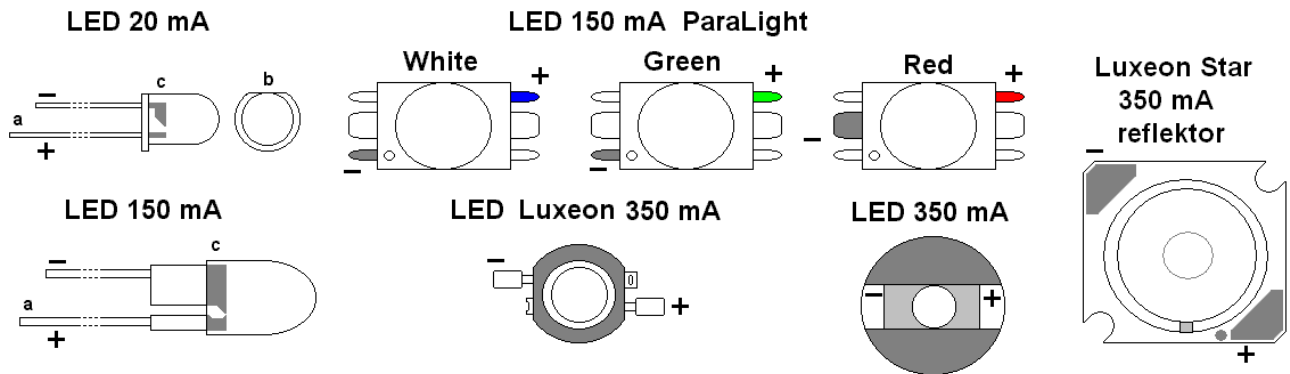
### **Illumination unit Fly NF-3XL**

<b>Technical parameters :</b>	<b>min.</b>	<b>typ.</b>	<b>max.</b>
Input Voltage :	5V	9V	14V
Consumption (unit):	18mA	20mA	23mA
Flash (freq. 1 Hz) :		impulsions	66ms
Temperature :		0 - 70°C	
Dimensions :		74 x 52 x 19mm	
Weight :	35 ,0g	37,0g	41,5g

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# Appendix:

## 1) LED Polarity Marks



For 20mA diodes the positive pole has a longer outlet (a) and the negative pole has a trimmed edge (b) and usually extends inside the body (c) to hold the chip.

ParaLight type LEDs 150mA have a "dot mark" near the negative pole (cathode). The positive pole is often in the opposite corner. ATTENTION: Red LEDs have cathode in the middle contact.

The Luxeon chips have a small embossed symbol of minus "-" at the opposite end of the minus pole (cathode). Chips on cooler, usually, have printed symbols "+" and "-". Luxeon Star Reflectors have a point printed nearby positive pole

## 2) Variations of bifurcation:

In the case that you realize the bifurcation and then you decide not to use one branch, you have to isolate the unused output of the jumper in the variations A and B isolate by jumper as shown on picture C or D. If you don't do it, the second branch would not shine. From this point of view the jumper on figures E and F appears the best. There is shown that you can connect one or two branches without need to use the jumper. Just keep in mind that in case of connecting two branches (Fig.F), the polarity of the jumper's output reverses compared with the involvement of one branch. (Fig.E).

